

Formolene® FC100BW

Formosa Plastics Corporation, U.S.A. - Low Density Polyethylene

Tuesday, November 5, 2019

General Information

Product Description

Formolene ® FC100BW is a low density polyethylene offering good balance of optical and mechanical properties.

Formolene ® FC100BW is formulated without slip and antiblock for use in film applications offering excellent extrusion processing and film optical properties.

General			
Material Status	Commercial: Active		
Availability	North America		
Features	 Good Optical Properties 	 Good Processability 	Low Density
Uses	BagsBlendingCompoundingFilm	FoamFood PackagingLaminatesLiners	PackagingShrink Wrap
Agency Ratings	• EC 1907/2006 (REACH)		
Processing Method	 Extrusion 	Film Extrusion	

ASTM & ISO Properties ¹					
Physical	Nominal Value	Unit	Test Method		
Density	0.923	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (190°C/2.16 kg)	2.0	g/10 min	ASTM D1238		
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	2	mil			
Secant Modulus - 1% Secant, MD (1.5 mil, Blown Film)	30000	psi	ASTM D882		
Secant Modulus - 1% Secant, TD (1.5 mil, Blown Film)	330000	psi	ASTM D882		
Tensile Strength - MD (Yield, 1.5 mil, Blown Film)	1600	psi	ASTM D882		
Tensile Strength - TD (Yield, 1.5 mil, Blown Film)	1600	psi	ASTM D882		
Tensile Strength - MD (Break, 1.5 mil, Blown Film)	3600	psi	ASTM D882		
Tensile Strength - TD (Break, 1.5 mil, Blown Film)	3200	psi	ASTM D882		
Tensile Elongation - MD (Break, 1.5 mil, Blown Film)	330	%	ASTM D882		
Tensile Elongation - TD (Break, 1.5 mil, Blown Film)	550	%	ASTM D882		
Dart Drop Impact (1.5 mil, Blown Film)	80	g	ASTM D1709		
Elmendorf Tear Strength - MD (1.5 mil, Blown Film)	150	g	ASTM D1922		
Elmendorf Tear Strength - TD (1.5 mil, Blown Film)	120	g	ASTM D1922		
Optical	Nominal Value	Unit	Test Method		
Gloss (45°, 1.50 mil, Blown Film)	63		ASTM D2457		
Haze (1.50 mil, Blown Film)	6.10	%	ASTM D1003		

Processing information					
Nominal Value	Unit				

Melt Temperature 340 to 360 °F

Notes

Extrusion

¹ Typical properties: these are not to be construed as specifications.

